

## **Operating HIQuad Systems and correcting faults**

The HIMA system family HIQuad (H41q/H51q) is configured and programmed using the ELOP II programming tool. The first part of training presents the HIQuad system family and the usage and operation options associated with it.

The use of ELOP II in all essential areas is discussed in detail during the second half of the course. The participants receive a thorough overview, including programming techniques, project creation, testing and diagnostic options. Safety requirements are also discussed in detail.

Practical exercises with HIQuad system projects are used to facilitate learning. Upon successful completion of training, the participants will be able to create projects and use HIQuad systems on-site.

## **Course Content**

#### **HIQuad**

- Redundancy concepts
- Power supply
- Structure of I/O rack
- I/O redundancy
- Central modules
- Communication modules
- Module replacement
- Diagnosis during operations
- Procedures in the event of a fault

### **ELOP II**

- Essentials of IEC 61131-3 basic standard
- Structure of projects
- Program structure
- Minor modifications
- Communication to PES
- Code generation
- Archiving and restoration
- Loading and starting PES
- Online functions
- Forcing of signals
- Diagnosis options
- safety parameters
- Documentation
- Revision compare

Dates in 2018			
Date	Location	Country	Language
Apr 24-25	Houston, HIMA Americas	United States	English
Sept 18-19	Houston, HIMA Americas	United States	English

## **Participants**

- Operating staff
- Troubleshooters
- Control and measurement technicians

## **Participation Requirements**

- Knowledge of Windows-based programs
- Knowledge of logic elements (truth table)

## **Theory and Practice**

The course contains both theoretical and practical components. During practice sessions, every two participants will have a test system available (programming system and hardware).

## **Tailored training**

- · Actual participant-group projects are considered as programming examples
- Courses are also available on-site, if space and appropriate technical equipment is available
- Course focus can be tailored to individual groups (content, duration)

## **Additional Training Opportunities**

Maintenance SILworX® (HIMax®)
ELOP II Engineer with HIQuad
SILworX® Engineer with HIMax® and HIMatrix®
Functional Safety Engineer (TÜV Rheinland)

HIMA Americas Inc. 5353 W. Sam Houston Pkwy. N. Suite 130 Houston, Texas 77041 Phone: +1 (713) 482 2070 info@hima-americas.com

### **Duration**

3 days

Start: 8:30 AM End: 4:30 PM

## Number of participants

- Min. number of participants: 4
- Max. number of participants: 8

## **Cost in 2018**

• \$1,250 per person

### **Services**

- Paper copies of training documentation
- Electronic back-up of training projects
- Refreshments and lunch

# Registration and Contact

HIMA Americas, Inc.
Fernando Rocha
5353 W. Sam Houston
Pkwy. N., Suite 130
Houston, TX 77041
Phone: +1 (713) 482-2070
info@hima-americas.com
www.hima-americas.com