



## PT 266 | SILworX<sup>®</sup> - HIQuad X<sup>®</sup> Communication basics

# TrainingFacts

## HIQuad X-Systems speak many languages

Communication is a central part in working together of systems that will stand for safety. Basic connections of HIMA system family HIQuad X will be programmed and configured by programming tool SILworX.

Training is based on the content of the training „SILworX Engineer part 1“ (PT 240) and will add standard communication options **safeethernet** and Modbus. **safeethernet** as the safety related communication between HIMA systems and Modbus as the classic communication between systems of different manufacturers. This training will be supported by practical examples on projects using HIQuad X systems.

Upon successful completion of the seminar, participants will be able to independently engineer and operate the communication between HIMA systems and between HIMA systems and third-party systems.

## Course Content

### Hardware

- Bus concepts
- safeethernet
- Modbus TCP/IP
- Connectivity and requirements

### Software

- Configurations in SILworX<sup>®</sup>
- Variable declarations
- Possibilities for diagnosis during operation
- Procedures in the event of faults
- Documentation
- First start-up

### Duration:

1 day, beginning Friday 08:30 ending 15:00

**Number of participants:** minimum 4, maximum 10

**Registration:** <https://www.hima.com/en/products-services/seminars/>

**Contact:** [training@hima.com](mailto:training@hima.com)